



A = CLOSED COOLING ONLY  
 B = USE WITH RISER KITS

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		860246A 3	MANIFOLD ASSEMBLY-EXHAUST (PORT)	1		
1		860246A 7	MANIFOLD ASSEMBLY-EXHAUST (STARBOARD)	1		
2	22	41622	PLUG-PIPE (3/4-14)	8		
3	27	33395	GASKET	2		2
4	10	53728	SCREW (3/8-16 X 4-5/8 IN.)	8		
5	27	860232	GASKET	2	(USE WITH RISER KITS)	
6	27	860233	GASKET	2		
7	22	806926A 1	ELBOW-DRAIN	2		
8	22	806608A 1	PLUG-DRAIN	2		
9	25	806609	QUAD RING	2		2
10		807914A 1	ELBOW ASSEMBLY-EXHAUST	2		
10		44354A13	ELBOW ASSEMBLY-EXHAUST	2	SWISS EMISSIONS (BS01 AND :	
11	22	41622	PLUG-PIPE (3/4-14)	2		
12	10	43749	SCREW (3/8-16 X 5-3/4 IN.)	8		
12	10	43749	SCREW (3/8-16 X 5-3/4 IN.)	4	SWISS EMISSIONS (BS01 AND :	
12	10	843504	SCREW (3/8-16 X 1-1/2 IN.)	4	SWISS EMISSIONS (BS01 AND :	
13		93320A 5	RISER EXTENSION KIT (3")	1	EACH KIT CONTAINS 2 RISERS	
13		93322A 7	RISER EXTENSION KIT (6")	1	EACH KIT CONTAINS 2 RISERS	
14	22	41622	PLUG-PIPE (3/4-14)	2		
15	22	32802 1	PLUG-PIPE (1/8-27)	2		
16	12	46132	WASHER	4/8	USE WITH 3 IN. RISER	
17	11	46335	NUT (3/8-24)	4/8	USE WITH 3 IN. RISER	
18	16	11375	STUD (3/8 X 9-3/8 IN.)	4/8	USE WITH 3 IN. RISER	
19	10	14315	SCREW (3/8-16 X 4-1/4 IN.)	4	SWISS EMISSIONS (BS01 AND :	
19	10	12244	SCREW (3/8-16 X 1 IN.)	8	USE WITH 6 IN. RISER	
20		818598T	BRACKET-RISER	1	USE WITH 6 IN. RISER	
21	10	76596	SCREW (1/4-20 X 1-1/4 IN.)	3	USE WITH 6 IN. RISER	
22	23	806981	SPACER	6	USE WITH 6 IN. RISER	
23	12	35462	WASHER	3	USE WITH 6 IN. RISER	
24	11	64015	NUT (1/4-20)	3	USE WITH 6 IN. RISER	
-	27	861246A98	GASKET SET-ENGINE OVERHAU	1		